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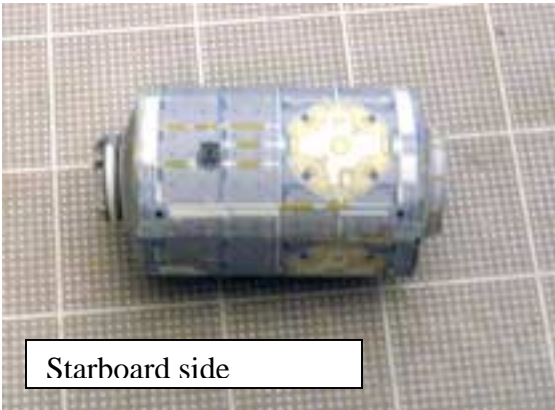
Assembly Instructions for STS-120 payload (Harmony – Node 2)



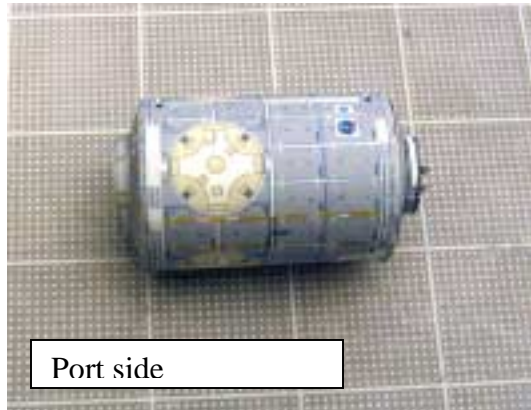
Building the “Harmony – Node 2” Module



Reference photos: note details on sides of module, and both ends.



Starboard side



Port side



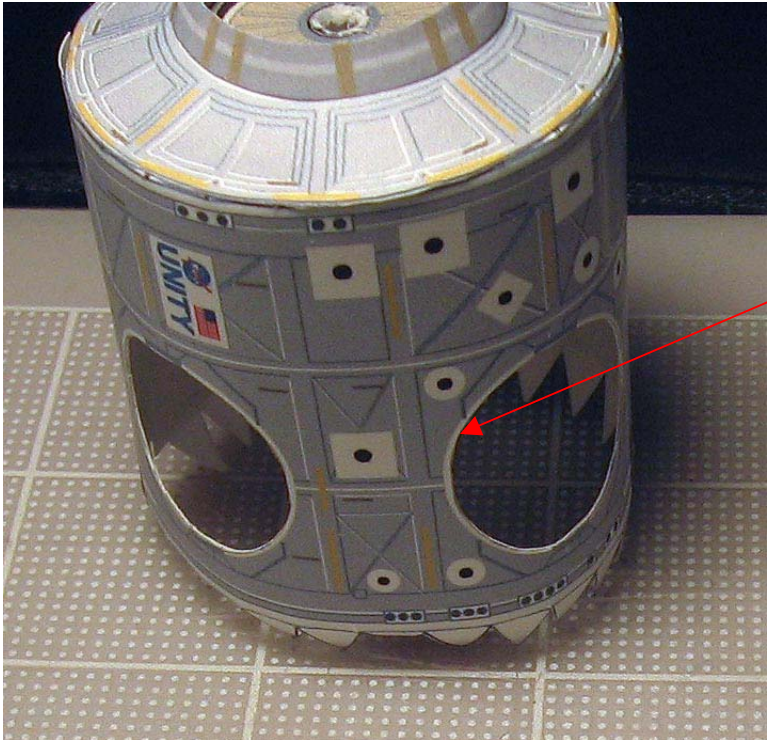
Arrow indicates this side faces up when assembled with other modules. Note the position of the logos for orientation.



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NODE hatches modification (Applies to NODE 1 & 2)

These parts were designed in order to make the NODE 1(Unity) and NODE 2 (Harmony) modules more accurate. Although they are optional, these parts will make the hatches more realistic just as the real hardware.



First cut the painted hatches from the modules.
IMPORTANT: Leave the white circular area (arrow)

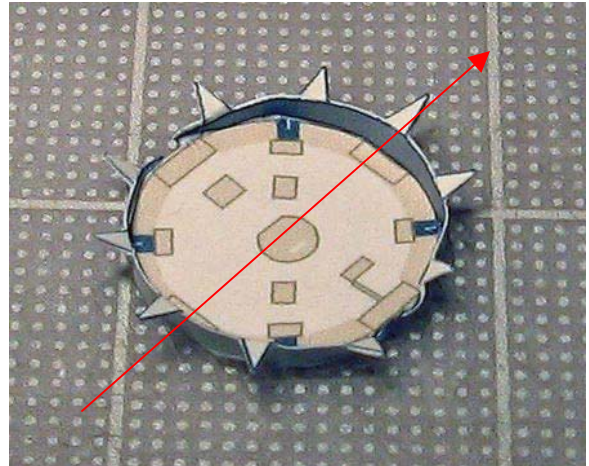
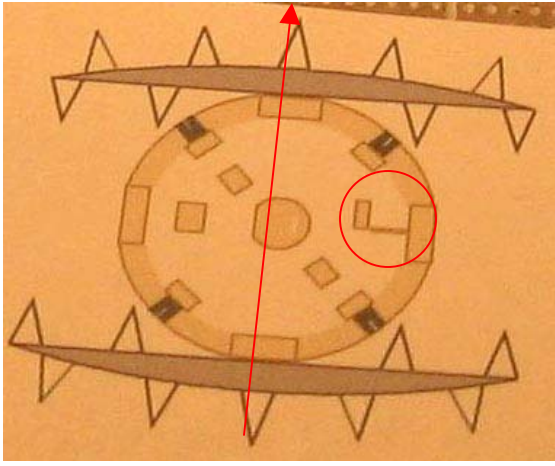
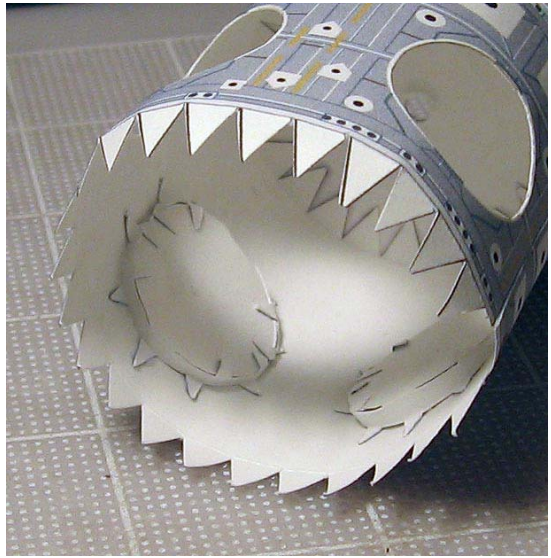
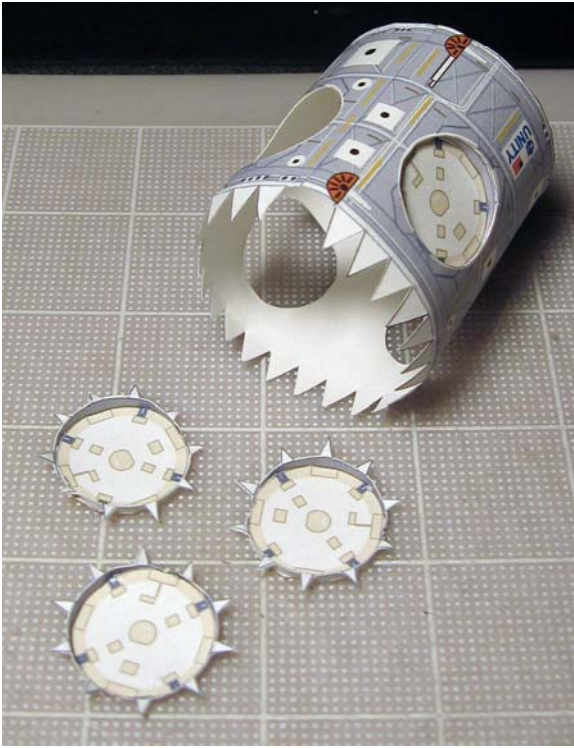
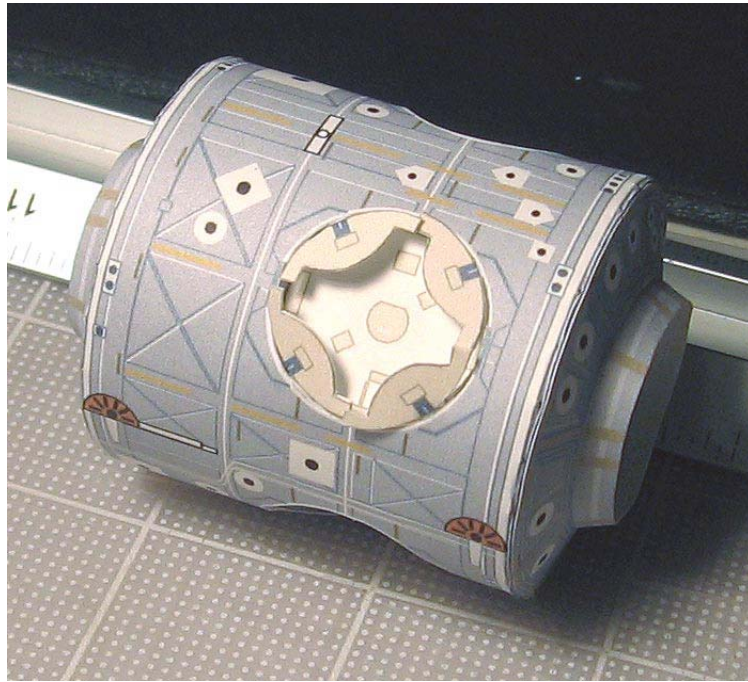


Photo on the left shows the redesigned hatch and on the right is the complete assembled hatch. The red arrow indicates how the hatch needs to be oriented before gluing it in the module. The arrow's orientation is toward the front of the module. Another reference point is the detail that is in the red circle. That will always be on the right side.





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